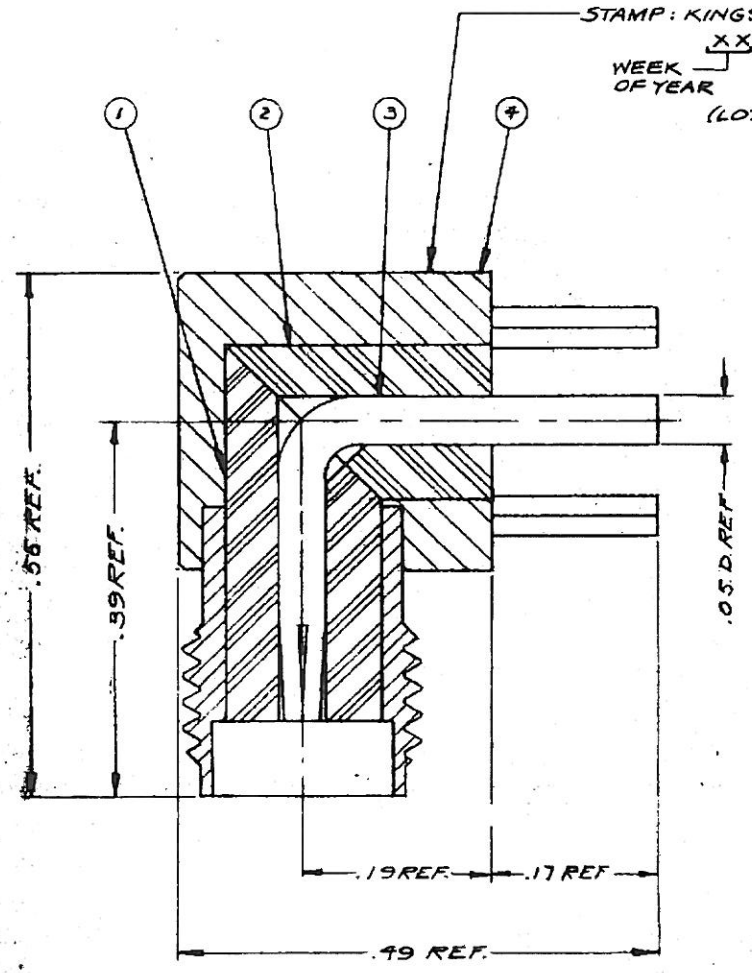
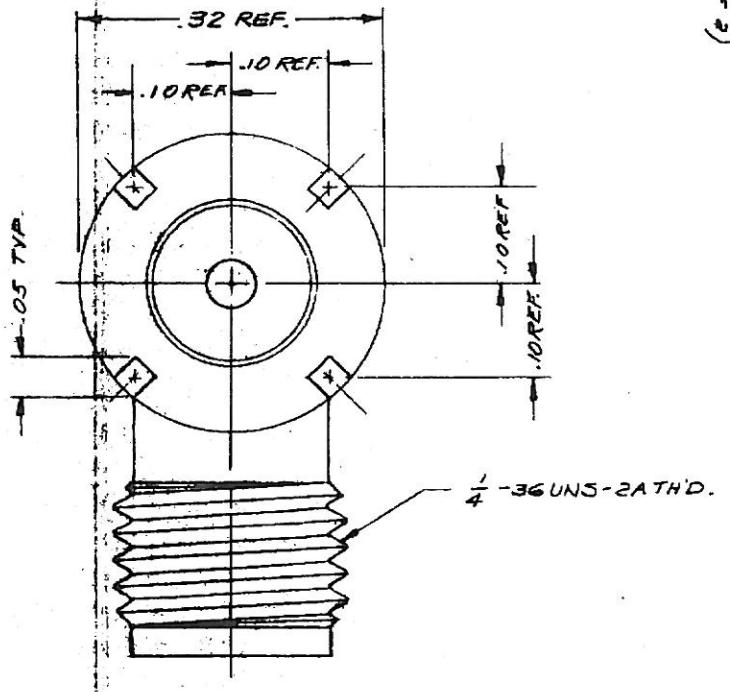
S-D

DASH NO.	M CODE	MADE FROM





(SHEET 1 OF 2)
877-21-7-MA9

NOTES:

3. MARK PACKAGE:
94756
414-2952-002
877-21-7-MA9
MFG 91836
KINGS ELECTRONICS CO INC
XXXX (LOT DATE CODE)
4. SAME AS 877-21 EXCEPT SPECIAL MARKING.

UNLESS OTHERWISE SPECIFIED:
1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010
3 PLACE DECIMALS ± .004 ANGLES ± 0°30'
[illegible] R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. ALL PLATING IN ACCORDANCE WITH KER 10004.

REVISIONS	
ISSUE	CHANGES
0	ER 20311 PAS 11 MAR 80
1	CN 27898 D CT 24 MAR 86
2	CN 32430 A LI 9 AUG 90

S-D

SCALE: 8:1

USED ON

REF ROCKWELL DWG 414-2952 REV. D

SMA P.C. ANGLE RECEPTACLE

DRAWN PAS DATE 6 MAR 86

APPR VLS DATE 6 MAR 86

KINGS ELECTRONICS CO., INC.

877-21-7-MA9

(SHEET 1 OF 2)

S-D

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ITEM	REQ'D	DESCRIPTION	PART NO.
1	1	INSULATOR	
2	1	INSULATOR	
3	1	SMA ANGLE CONTACT F	
4	1	BODY ASSEMBLY	

877-21-7-MA9 S-D
(SHEET 2 OF 2)

REVISIONS

ISSUE	CHANGES
0	ER 20311 PAS 11MAR 80
1	CN 27898 D CT 24MAR 86
2	CN 32430 A LI 9 AUG 90

S-D

USED ON:

REF:

FINISH SPEC. KER 10004

, PARTS LIST

DRAWN GCT DATE 6 MAR 80

APPR. VLS DATE 6MAR80

KINGS
ELECTRONICS CO. INC.
TUCKAHOE, NEW YORK 10707

877-21-7-MA9 S-D
(SHEET 2 OF 2)

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